




Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries



Date : 09/20/2024 - 5:03 PM *
EXF # : MF-300032
Category : MOULDERS - FEED THROUGH
Brand / Model : CAM-WOOD "SM-632HSX"
Machine Type : MOULDER (FEED THROUGH)
Year of Mfg. : 2024
Condition : Brand New w/Warranty
Elect / Voltage : 230 or 460 V, 60 Cy, 3 Ph
Special Note : Reduced

FOB / Region : WEST COAST
Appr. Repl. Cost. : \$ 185,000
Price : \$ 173,900 *
Comment : High Speed Moulder 12" capacity - available as "Jo"
Leasing : Lease for \$ 3,456/Mo. at NCL



Please ask me

Torry Hiddema
 800-374-5009 ext. 371
 Intl. +1 704-841-2001 ext. 371
 torry.hiddema@exfactory.com

* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **CAM-WOOD SM-632 HS 6-Heads High-Speed Trough Feed Moulder**

(6) Heads (B-R-L-T-T-B), working cap. 12-1/2" x 6-1/4"

Specifications:

- Max/Min working width 12 " - 3/4"
- Max/Min thickness 6" - 5/16"
- Minimum length 9-1/2"
- Head sequence: Bottom 15 HP, right 15 HP, left 15 HP, top 20 HP, top 20 HP and bottom 20 HP motor.

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- All Horizontal spindles have outboard bearings
- Spindle dia. 50 mm with cutterhead speed of 6,200 RPM.
- All spindles are equipped with mechanical digital readouts, "Dual mechanical" readouts on the left and top spindles. Mechanical readouts for pressure elements and chipbreakers; all chipbreakers and pressure elements with pneumatics.
- Feed works: Inverter driven 15 HP feed system with feed speeds of 20 - 260 FPM.
- Infeed table 2M (6'6"), chromed tables, and fences. Side pressure roller mounted at infeed.

Features and complete with:

- Feed speeds ranging from 20' ~ 260' per minute are a standard feature.
- The full safety enclosure also works as a chip guard and helps to reduce noise.
- Table surface is hard chrome-plated for maximum wear resistance.
- All manually adjusted turning parts are housed in dry bearings for oil-free lubrication.
- One piece cast iron machine frame and table is especially normalization heat treated for maximum stability and rigidity.
- Fence adjustment is quickly accomplished by a quick-setting lever.

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EX-FACTORY INC.: 1805 Sardis Road North | Charlotte, NC 28270 USA | Ph +1 704.841.2001 | Fax 704.644.8068
Warehouse & Showroom: 8191 Logistic Drive, Suite E | Zeeland, MI USA | Ph +1 616.772.1520 | Fax 704.644.8328



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- The three independent section pneumatic pressure for the infeed rollers, in-process rollers and outfeed rollers can be set with individual pressure allowing for consistent feeding results and outstanding effect.
- All control levers for the spindles are located at the front of the machine for convenient adjustment.
- Each spindle is provided with a mechanical digital readout, giving accurate adjustment.
- Vertical spindle adjustment up to 80 mm, allows fitting several tools on the vertical spindle, eliminating troublesome cutter change.
- Separate adjustment of vertical spindle and insert table permits the table to be positioned extremely close to the cutterheads for added cutting stability.
- An individual motor drives each spindle and is separately mounted to eliminate spindle chattering during high-speed running.
- Centralized lubrication system

Available options:

- Automatic Joints for all (6) heads **add: ...\$45,600**
- Digital (electronic) display for X and Y axis for each head **add \$ 3,200 /per head**
- NC Automatic positioning control system. This option consists of motorized adjustment of the head control from the main screen of the machine.

This option include:

- 15" HMI (1000 memory setting),

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- Servo motor positioning, Simple and easy to operate.
- Width and thickness quickly & auto set-up
- Tools management system
- Lateral chain feeder (quoted with customer material specifications)
- **For 6 heads machine add \$82,800**
- **For 7 heads machine add \$ 90,600**

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