



Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries



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EXF # : MF-013405
Category : MOULDERS - FEED THROUGH
Brand / Model : LEADERMAC "LMC-530C COMPACT"
Machine Type : MOULDER (FEED THROUGH)
Year of Mfg. : 2024
Condition : Brand New w/Warranty
Elect / Voltage : 460 V, 60 Cy, 3 Ph.
Special Note :

FOB / Region : PACIFIC NORTHWEST
Appr. Repl. Cost. : \$ 92,390
Price : \$ 0 *
Comment : Brand New And In Stock.!
Leasing : Call for Quote



Please ask me

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* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **LEADERMAC HYPERMAC 530 C COMPACT Moulder Feed Through**
5-Head (B-R-L-T-B), working cap. 12" x 6" capacity.
- **1 Piece** – Extra Heavy Cast Iron Main Frame. Specially heat-treated for maximum stability and minimum vibration 78" (2m) long Adjustable Infeed Table and Fence (each adjustable .4")
- **Head sequence:** Bottom 25 HP, Right 20 HP, Left 20 HP, Top 30 HP, and Bottom 25 HP motor; spindles are manufactured from SCM-440 tool steel (Mitsubishi-Japan) with special heat treating to HR 55C Hardness fitted with-all spindles equipped with mechanical digital readouts.
- **Spindles:** dia. 1-13/16" with a cutter-head speed of 7,200 RPM.,
- **Precision Hydro-loc** Outboards for horizontal (Top/Btm.) heads,

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EX-FACTORY INC.: 1805 Sardis Road North | Charlotte, NC 28270 USA | Ph +1 704.841.2001 | Fax 704.644.8068
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- **Spindles 3 & 4** have Dual Siko Counters on the Radial Set (for fastest head setup)
- **Chip-breaker** and pressure elements pneumatic; include mechanical digital readouts for accurate positioning.
- **Powered rise and fall** to extra heavy feed support beam by 1 HP / 0.75 kW motor; upper support beam is supported at both the In-feed and Out-feed ends on 2 large columns for best most rigid upper beam support.
- All feed rolls and pressures move with top beam rise and fall, including safety switches at extreme points.
- 8 Top Driven Feed Roll Shafts (each equipped with Multiple 2" wide rolls that can be quickly spaced/positioned or removed as desired).
- (2) Full-width Driven Bottom Bed Rolls, (2) Piece Full-width Bottom Driven In-feed Roll Bottom Rolls have quick up-down adjustment by cam type lift system
- **Feed:** Inverter drives 5 HP feed system with feed speeds of 20 - 80 FPM. Electronic Digital Speed Readout, Inch forward and reverse to feed with duplicate control at top head position for fast easy setting
- **Infeed/Tables:** 1.2 M (4'0") in-feed table .012"-.014" chrome thickness chromed tables and fences, central lubrication, automatic table lubrication, **(1) short stock attachment**.
- **Includes: Lift up sound and safety enclosure** including safety interlocks and good strobe-free lighting inside the enclosure. Central Lubrication System to all main slides from front of moulder(1) set of cutter-heads, manuals, set up tools and (1) rebuilt top spindle.
- **Options Included,** Cutter- head measuring stand Included, Precision Hydro-loc Outboard Bearings and Support for horizontal (Top/Btm, heads \$ Included. Pneumatic Locks on the Outboard Supports of the Top Head in lieu of Manual Locks are Included.
- Note – With 7200 RPM Spindles running unjointed (Single Knife Finish) you will realize a 20% increase in productivity.
Pneumatic Roller Side Pressure Unit between the 1st bottom head and the Fence side head in lieu of spring-tensioned holdover for best-controlled operation & variable pressure to material going through the

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side heads. Included, Pneumatic Top Head Chip breakers with Independent pressure controls to each position \$ Included, top Head Chip Breaker Plates are Hard Chromed & Grooved for Safety Purposes \$ Included, Axial Adjustment of the last Bottom Head position from the front of the moulder, with digital position readout \$ Included

- **Note: Width – (Material)** 0.6" to 12" (13" optional), you can actually run to 12-1/2" Finished Width with slighter smaller Near Side head
Thickness – Material ¼" to 6"; Note: 8" or 10" thick optional
Min length of material 8" (But Fed)
Axial adjustment side heads 1.6" (40 mm)
Axial adjust. top/bottom heads 0.8" (20 mm)
Moulder Weight – approx. 10,800 Lbs.
- **Available Options:** Two Different Last Bottom Head Bed Plates, Fill-in plate & Insert type Pressure Plate for ripping with Insert type Pressure plate above the head
(in addition to standard bed plates) for Ripping with the Last Bottom Head ... \$ 1,130

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