



Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries



Date : 06/01/2023 - 2:02 AM *
EXF # : GQ-300013
Category : GRINDING MACHINERY
Brand / Model : ACRA "ASG-1632TS"
Machine Type : SURFACE GRINDER
Year of Mfg. : 2023
Condition : Brand New w/Warranty
Elect / Voltage : 230/460 V, 60 Cy, 3 Ph.
Special Note :

FOB / Region : WEST COAST
Appr. Repl. Cost. : \$ 0
Price : \$ 0 *
Comment : Brand new Surface Grinder ready you to set up and
Leasing : Call for Quote

	Please ask me Dale Granger 800-374-5009 ext. 331 Intl. +1 704-841-2001 ext. 331 Dale.Granger@exfactory.com
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* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **ACRA ASG-1632TS Surface Grinder**

Specifications:

- Maximum grinding length: 860 mm x 400 mm
- Maximum distance from table top to spindle center: 700 mm
- Table surface: 800 mm x 400 mm
- Longitudinal travel: 920 mm

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- Cross travel: 460 mm
- T-slots (no. and width): 3 x 17 mm

Longitudinal movement of table:

- Longitudinal hydraulic feed: 1 - 25 m/min
- Hydraulic hand feed per revolution: 69 mm

Cross movement of saddle:

- Intermittent feed: 1 - 15 mm/min
- Continuous feed: 1,200 mm/min
- Hand feed per revolution: 5 mm
- Graduation of hand wheel: 0.02 mm

Vertical movement of wheel head:

- Hand feed per revolution (x1, 10x, x100): 0.1, 1, 3 mm
- Graduation of MPG (x1, x10, x100): 0.001, 0.01, 0.03 mm
- Rapid/slow vertical feed: 560 / 250 mm/min

Automatic down feed:

- Feed per time: 0.001 - 0.099 mm

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Warehouse & Showroom: 8191 Logistic Drive, Suite E | Zeeland, MI USA | Ph +1 616.772.1520 | Fax 704.644.8328



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- Total feed: 0.001 - 999.99 mm
- Total fine feed: 0.001 - 0.099 mm
- Spark out: 0 - 9 times
- Spindle motor: 5.5 KW (7.4 hp)
- Spindle speed (50/60 Hz) 1,455 / 1,755 RPM
- Grinding wheel outside diameter (50/60 Hz): 335 / 305 mm
- Grinding wheel bore: 127 mm

Dimensions:

- Floorspace (L x W x H): 330 cm x 278 cm x 209 cm
- Machine weight (approx.): 4,000 kg

Equipped with:

- Grinding wheel
- Diamond wheel dresser
- Kenetsu electromagnetic chuck

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- Chuck control
- Coolant system
- Flange extractor
- Wheel balancing arbor
- Leveling screws and plates
- Halogen light
- Parallel dresser

Optional accessories:

- Kanetsu electromagnetic chuck (standard)
- Kanetsu Fine Pole electromagnetic chuck
- Coolant system with magnetic separator
- Coolant system with paper filter
- Auto paper strip filter with magnetic separator coolant system
- Grinding wheel balance stand

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- Hydraulic overhead dresser
- Wheel flange
- Digital Read-Out

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