



Machinery for the Woodworking, Stone,  
Glass, Plastic, and Metalworking Industries



**Date :** 04/26/2024 - 9:26 PM \*  
**EXF # :** VE-010487  
**Category :** VENEER-SPLIC/STITCH/JOINT  
**Brand / Model :** FISHER+RUCKLE "FLM-28"  
**Machine Type :** AUTOMATIC CROSSFEED SPLICER  
**Year of Mfg. :** 1993  
**Condition :** As Is Condition  
**Elect / Voltage :** 460 V, 60 Cy, 3 Ph.  
**Special Note :** Best Buy

**FOB / Region :** PACIFIC NORTHWEST

**Appr. Repl. Cost. :** \$ 625,000

**Price :** \$ 0 \*

**Comment :** A great machine with many miles to go!

**Leasing :** Contact NCL for quote



Please ask me

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\* Pricing is valid at the time of printing and subject to change at any time.

### Description :

- **FISHER+RUCKLE Crossfeed Veneer Splicing Line**

Consisting of the following major components and features:

- FISHER+RUCKLE Type FBM-28 Pre-feeder.
- FISHER+RUCKLE Type FLM-28 Crossfeed veneer splicer, 31-1/2" to 109-1/2" (800 - 2,780 mm) max. veneer length, 1 mm (0.040") thickness, 2-3/4" (70 mm) min. width, Moisture Content: 8 - 12%. Electrically controlled splicing of pre-jointed and pre-glued veneers. Also reinforces/trims edges for subsequent processing.
- Feed speed 8 - 28 FPM (1.8 - 8.5 MPM), approx. (40) strips per minute Finished Veneer sheet sizes - length in grain direction: 31.5" - 109.5" (800 - 2,780 mm). Width across grain: 23.6"-78.7" (600 - 2,200 mm).

**Sales - Liquidations - Auctions - Appraisals - Consulting**

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- FISHER+RUCKLE *Type FZM-28* Intermediary conveyor.
- FISHER+RUCKLE *Type FSM-D59295* Clipper.
- FISHER+RUCKLE *Type FAM-2822* stacking device, complete with accessories with taping option included.
- CAM INDUSTRIES, INC. *Model 20HW* Hot Water Boiler.
- Machine specifications: Electrical requirements: 10.5 kW, Air requirements: 5.4 CFM (150 NL/min.) @ 6 bar/min. Hot water hook-up: 1" (DN25). Capacity of circulation pump: 4 l/Sec or 64 US gal./Min @ 1.5 bar line pressure
- Energy Consumption: 20,000 - 60,000 kCal/Hr.
- Primary system: Steam or hot water @ 145° C or thermo oil @ 180° C. Hot water secondary system; 1) for urea splicing glue: splicing temperature approx. 130°C. 2) for PVAC glue: Splicing temperature approx. 85° C.

Estimated Dimensions & Weight: Length 6,200 mm (20.3') + stack length; width 3,900 mm (12.8'); height 2,500 mm (8.2'); Net weight 10,000 kG (22,000 Lbs); Working height (standard) is 1,140 mm (44.9"). Boiler not included in dimensions and weights.

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