



Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries



Date : 05/08/2021 - 12:32 AM *
EXF # : SX-012684
Category : SANDERS-MULTI.HD/POLISHER
Brand / Model : BUTFERING "SCO 413 RRRR"
Machine Type : WIDE BELT (50" - 90", 4-HEAD)
Year of Mfg. : 2007
Condition : Very good condition
Elect / Voltage : 460 V, 60 Cy, 3 Ph.
Special Note : Make Offer

FOB / Region : MIDWEST
Appr. Repl. Cost. : \$ 235,000
Price : **\$ 45,000 ***
Comment : Well maintained 4-Head, part of T & B Sanding Line
Leasing : Lease for \$ 915/Mo. at NCL



Please ask me

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* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **BUTFERING OPTIMAT SCO 413 RRRR Top Head Wide Belt Sander (...part of line with SX-012681 Profiline 3-Head Bottom Sander)**

Top 4-Head, 53" Width Capacity Wide Belt Sander with (4) Drums (Rollers).

Head Configuration:

- **1st Head:** Steel Contact Roll, 240 mm (9-1/2") dia., 22 kW (30 HP) motor.
- **2nd Head:** Rubber covered Contact Roll, 85 Shore, 240 mm (9-1/2") dia., 22 kW (30 HP) motor.
- **3rd Head:** Rubber covered Contact Roll, 65 Shore, 320 mm (12-1/2") dia., 22 kW (30 HP) motor; Rotation with or against feed direction.

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- **4th Head:** Rubber covered Contact Roll, 35 Shore, 320 mm (12-1/2") dia., 18.5 kW (25 HP) motor.
- All Heads with servo positioning of Contact Roller via precision motor to 1/100 mm, with possibility to store different values in the Terminal.

Features & Specifications:

- Out-feed Rotary Panel cleaning brush with abrasive grit, 5.5 kW (7.5 HP) motor. 950 mm (37") Section of free standing power driven infeed roller track. 54" x 103" Abrasive belts, electronic abrasive belt tracking, and all heads with servo driven grit compensation and motorized positioning. Abrasive belt Air-jet blowers on all heads. Automatic head locking for fast abrasive belt change.
- Vacuum conveyor belt feed with variable feed speed 5 - 25 m/Min (16-1/2 - 82 FPM), automatic conveyor belt tracking, infeed & outfeed spring loaded rubberized hold-down rollers.
- Constant passline of 900 mm (35-1/2") by adjustment upper machine frame via (4) large dia. threaded spindles.
- Color touch screen control with 1,000 programs, 1/8" - 5-1/2" motorized thickness adjustment, "quick-set" automatic thickness adjustment with LED readout; infeed panel "over-thickness" sensor.

Complete with:

- Infeed & outfeed emergency stops, safety interlocks on all doors, roller infeed conveyor extension, motor load meters and electronic brakes for all sanding head motors.
- Operator and Maintenance manuals (in Spanish); spare parts drawings, spare parts list, and wiring diagram.

NOTE:

- **BUTFERING "PROFILINE SUR" Bottom Sander and "OPTIMAT SCO" Top Sander [SX-012681] are being offered as a Complete System/Line with Infeed and Transfer Connect; one common Control for both machines to operate as line.** - Copy of original quote with detailed specifications is available upon request.

Asking Price with this "SX-012684" listing is for the Top Head Sa only - Open to reasonable offers.

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