



**Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries**



Date : 05/13/2025 - 5:35 AM *
EXF # : RC-012320
Category : CNC ROUTERS OVER \$30,000
Brand / Model : C.R. ONSRUD "PRO SERIES"
Machine Type : CNC ROUTER (MULTIPLE SPINDLE)
Year of Mfg. : 2018
Condition : Excellent condition
Elect / Voltage : 460 V, 60 Cy, 3 Ph.
Special Note : Make Offer

FOB / Region : WEST COAST
Appr. Repl. Cost. : \$ 995,000
Price : **\$ 499,000 ***
Comment : C.R ONSRUD MODEL
615DG24H8 "Dual Gantry
Series" CN
Leasing : Contact NCL for quote

* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **C.R ONSRUD MODEL 615DG24H8 "Dual Gantry Series" CNC router with ATC Multi spindles:**
5' X 51' working table with Multi spindles and Dual Gantry aluminum non-vacuum table.
- **Features:**
Dual Gantry each with (4) spindles, each gantry has its own 12 position hide away tool changer.
- **Thermal Heat Treated:**
Stress Relieved, & Normalized One-Piece, Steel Frame Base, & Thermal Heat Treated, Stress Relieved, & Normalized Steel Bridge; Dual Support, Dual Drive, Moving Gantry, Fixed Table Design with standard 2,500" per minute machining speed, full 3-D capability, precision ball screw drives for Z & Y axis, case-hardened, precision ground, helical rack & pinion drives for X axis with forced-air continuous rack cleansing system & anti-contamination shielding, precision linear profile guide ways, centralized manual lubrication system, 11-inches of Z stroke - 14" under bridge clearance & 11" Z axis stroke..
- **Spindles:**
Total of (8), (4) per gantry, 18kW, 24HP "QTC" – 24,000 RPM Liquid cooled Long Nose Spindle w/



Please ask me

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Sales - Liquidations - Auctions - Appraisals - Consulting

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HSK-63F Spindle Taper, fully programmable & reversible, variable speed, liquid-cooled, quick-change spindle, capable of routing, drilling and ridged tapping, programmable feed rates w/override capability supported with a 12 hideaway tool changer on each gantry total of 24, Automatic Oil Mist Lubricator for each spindle.

- **Spindle adjustments:**
Servo Adjustment of Spindle Center Distance.
- **Controls:**
(2) FANUC 31i-B5 Machine Controller With Integrated PC Interface one for each gantry Fanuc 31i-B5 is Industrial CNC Machine Controller with Fanuc Panel-i HMI w/High Res touch screen. Includes: Network capability, adds Larger FANUC Digital Drives & Servos. Includes Full remote diagnostic troubleshooting capabilities.
- **Complete with:**
Assorted tool holders, centralized grease lubrication on Multi-Head, 63kVA Isolation Transformer, FANUC MPG Handheld Remote Jog Pendant, and manuals.
- **Machine floor space required 64' by 14' 5"**

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