




Machinery for the Woodworking, Stone,  
Glass, Plastic, and Metalworking Industries



**Date :** 06/09/2023 - 12:55 AM \*  
**EXF # :** RC-012320  
**Category :** CNC ROUTERS OVER \$30,000  
**Brand / Model :** C.R. ONSRUD "PRO SERIES"  
**Machine Type :** CNC ROUTER (MULTIPLE SPINDLE)  
**Year of Mfg. :** 2018  
**Condition :** Excellent condition  
**Elect / Voltage :** 460 V, 60 Cy, 3 Ph.  
**Special Note :** Hard to Find

**FOB / Region :** WEST COAST  
**Appr. Repl. Cost. :** \$ 995,000  
**Price :** **\$ 499,000 \***  
**Comment :** C.R ONSRUD MODEL 615DG24H8 "Dual Gantry Series" CN  
**Leasing :** Contact NCL for quote



Please ask me

**Norm Schust**  
 800-374-5009 ext. 445  
 Intl. +1 704-841-2001 ext. 445  
 norm.schust@exfactory.com

\* Pricing is valid at the time of printing and subject to change at any time.

**Description :**

- **C.R ONSRUD MODEL 615DG24H8 "Dual Gantry Series" CNC router with ATC Multi spindles:**  
 5' X 51' working table with Multi spindles and Dual Gantry aluminum non vacuum table.
- **Features:**  
 Dual Gantry each with (4) spindles, each gantry has its own 12 position hide away tool changer.
- **Thermal Heat Treated:**  
 Stress Relieved, & Normalized One-Piece, Steel Frame Base, & Thermal Heat Treated, Stress Relieved, & Normalized Steel Bridge; Dual Support, Dual Drive, Moving Gantry, Fixed Table Design with standard 2,500" per minute machining speed, full 3-D capability, precision ball screw drives for Z & Y axis, case-hardened, precision ground, helical rack & pinion drives for X axis with forced-air continuous rack cleansing system & anti-contamination shielding, precision linear profile guide ways, centralized manual lubrication system, 11-inches of Z stroke - 14" under bridge clearance & 11" Z axis stroke..
- **Spindles:**  
 Total of (8), (4) per gantry, 18kW, 24HP "QTC" – 24,000 RPM Liquid cooled Long Nose Spindle w/

**Sales - Liquidations - Auctions - Appraisals - Consulting**



**Machinery for the Woodworking, Stone,  
Glass, Plastic, and Metalworking Industries**

---

HSK-63F Spindle Taper, fully programmable & reversible, variable speed, liquid cooled, quick-change spindle, capable of routing, drilling and ridged tapping, programmable feed rates w/override capability supported with a 12 hide away tool changer on each gantry total of 24, Automatic Oil Mist Lubricator for each spindle.

- **Spindle adjustments:**  
Servo Adjustment of Spindle Center Distance.
- **Controls:**  
(2) FANUC 31i-B5 Machine Controller With Integrated PC Interface one for each gantry Fanuc 31i-B5 is Industrial CNC Machine Controller with Fanuc Panel-i HMI w/High Res touch screen. Includes: Network capability, adds Larger FANUC Digital Drives & Servos. Includes Full remote diagnostic troubleshooting capabilities.
- **Complete with:**  
Assorted tool holders, centralized grease lubrication on Multi-Head, 63kVA Isolation Transformer, FANUC MPG Handheld Remote Jog Pendant and manuals.
- Machine floor space required 64' by 14' 5"

---

**Sales - Liquidations - Auctions - Appraisals - Consulting**

**EX-FACTORY INC.:** 1805 Sardis Road North | Charlotte, NC 28270 USA | Ph +1 704.841.2001 | Fax 704.644.8068  
**Warehouse & Showroom:** 8191 Logistic Drive, Suite E | Zeeland, MI USA | Ph +1 616.772.1520 | Fax 704.644.8328