




Machinery for the Woodworking, Stone,  
Glass, Plastic, and Metalworking Industries



**Date :** 04/21/2021 - 6:24 AM \*  
**EXF # :** FT-010451  
**Category :** CNC FLAT TABLE MACH.CTR.  
**Brand / Model :** WEEKE "BHP 200"  
**Machine Type :** FLAT TABLE MACHINE (ATC & BORING)  
**Year of Mfg. :** 2004  
**Condition :** Cleaned and checked  
**Elect / Voltage :** 230/460 V, 60 Cy, 3 Ph.  
**Special Note :** Make Offer

**FOB / Region :** EASTERN CDN  
**Appr. Repl. Cost. :** \$ 175,000  
**Price :** **\$ 42,500 \***  
**Comment :** This Weeke BHP 200 has been Cleaned & Checked and  
**Leasing :** Lease for \$ 864/Mo. at NCL

	Please ask me  <b>Norm Schust</b> 800-374-5009 ext. 445 Intl. +1 704-841-2001 ext. 445 norm.schust@exfactory.com
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\* Pricing is valid at the time of printing and subject to change at any time.

**Description :**

- **WEEKE BHP 200 FLAT TABLE MACHINE (W/ATC/BORING):**
- **Specifications:**  
6' x 12' Bridge Gantry" machine; Grooved "Matrix" phenolic table divided into (2) work zones.
- **Working Area:**  
"X" Axis 145.6" (3,700 mm), "Y" axis 74" (1,880 mm), "Z" axis stroke is 12.8" (325 mm), max. material thickness of 4" (100 mm).
- **Positioning speed:**  
"X" Axis is 165 FPM (50 MPM), "Y" axis 131 FPM (40 MPM), "Z" axis is 65 FPM (20 MPM); machine head travels on THK linear motion guides on all axes.
- **Work Table:**  
Grooved "Matrix" phenolic table divided into (2) work zones, (8) pneumatic pop-up positioning stops.

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- **Boring Unit:**  
(1) 4 HP (3 kW) motor, variable speed for 1,500 - 7,500 RPM;  
  
(10) independent vertical spindle with (5) in "X" axis & (5) in "Y" axis.
- **Machining:**  
(1) 12 HP (9 kW) High speed constant duty Router with HSK F63 adaptor,  
  
1,250 - 24,000 RPM, constant torque achieved at 9,000 RPM, RH or LH rotation  
  
(1) 8-Position tool changer magazine located at the back side of the spindle carriage + (1) additional aggregate tool holder located at the end of the machine.  
  
Router is powered by an 14 kW programmable frequency inverter.
- **Operator & Machine Control:**  
IPC Front-End with WEEKE "MMC" + Windows "XP" + WoodWOP operating system; 14" color graphic monitor; keyboard & mouse for data entry.  
CD R/W Disk drive;  
  
1.0 GB hard drive; 32-bit processor; EtherNET interface for possible LAN connection to office PC; RS-232 serial interface; 486/66 MHz.  
  
BECKHOFF PLC controller for (3) axes, linear, circular & helical interpolation; all contained in a separate free-standing dust free, air conditioned control cabinet.  
  
WoodWOP can be programmed off-line with the same intuitive icon-driven software that the operator has on the machine controller.
- **Complete with:**  
(1) 25 HP (19 kW) vacuum pump, safety devices & fencing.
- Actual model is **WEEKE BHP 200**.

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