



**Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries**



Date : 06/05/2025 - 11:11 AM *
EXF # : FS-010793
Category : FINISHING-SYSTEMS & LINES
Brand / Model : SUPERFICI "COMPACT SPRAY"
Machine Type : SPRAY FINISHING SYSTEM
(AUTOMATIC)
Year of Mfg. : 2007
Condition : Cleaned and checked
Elect / Voltage : 480 V, 60 Cy, 3 Ph.
Special Note :

FOB / Region : SOUTHWEST
Appr. Repl. Cost. : \$ 250,000
Price : **\$ 80,000 ***
Comment : I would recommend this one
to a friend - ANYTIME!
Leasing : Lease for \$ 1,598/Mo. at
NCL



Please ask me

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* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **SUPERFICI Compact Spray Automatic Spraying Machine;**

System is ideal for medium to high volume production. Product: Kitchen cabinet components, panels, furniture components, doors, etc.
Coatings: TBD

GENERAL EQUIPMENT FEATURES:

Pass-line Height: 900 mm (35-7/16")
Operating side: RH, as viewed from inlet of line.

Work piece Dimensions (Approx.):
Min. - max length: 300 mm - 4,800 mm (12" - 16')
Min - max width: 25 mm - 1,300 mm (1" - 51")
Min - max thickness: 3 mm - 80 mm (1/8" - 3-1/8")
Max. weight: 2.2 Lbs per sq ft maximum

Speeds:
Mechanical Speed: 2 - 6 m/Min
Avg. production speed: TBD based on coatings and Drying system used.

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- **Photocell Reading System** to detect the incoming workpieces profile and the electronic control to adjust the spray profile of the parts. The guns will trigger only when the parts are present.
- **Closed belt conveyor system** mounted on an open structure for easy removal. The belt conveyor is made of a special material to work with all types of stains and paints.
- **Reclamation system** for spray lacquer, varnish, multicure (UV) and water base solvents. Patented lacquer recovery system for recovery and cleaning of the conveyor belt; the system is mounted on trolley that is extractable from the machine for easy maintenance.
- **A double arm reciprocator** driven by inverter controlled motor and sliding on high precision guide rails.
- The two arms are equipped with guns holder supporting up to max four (4) guns each arm with two active lacquer circuits.
- **Pressurized spray cabin** with access windows from both sides; filtering roof intake ceiling in the spray cabin with blowing fans on the top of the roof.
- Exhaust system with double stage paint filters over exhaust ventilator.

Technical Specifications:

- Mechanical speed: 2 - 6 MPM (6-1/2 - 19-1/2 FPM) Avg. - Typical Production speed: 2 - 3 MPM (6-1/2 - 10 FPM).
- Working width of 1,300 mm (51"), max. part thickness 80 mm (3-1/16"), Pass through working height above floor 900 mm (35-1/2");
- Exhaust air volume of 7,000 cbm/Hr.
- Compressed air consumption (with guns) 1,500 N1/Min. Approximatley.

Utility Connections:

Voltage: 480 V / 3Ph / 60 Hz + ground

Compressed air: 6 bars (90 PSI)

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USED LAMINAR DRYER, is available with this sprayer at an additional cost (not included in this price)

CEE standard execution. Conveyor executed according to the European norms, to be positioned in a safe environment (not classified as an area with risk of explosion).

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