



Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries



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EXF # : EO-280366
Category : EDGEBANDERS-OVER \$25,000
Brand / Model : BIESSE "STREAM B1"
Machine Type : EDGEBANDER (W/PRE-MILL & CORNER ROUNDING)
Year of Mfg. : 2006
Condition : Good Condition
Elect / Voltage : 480 V, 60 Cy, 3 Ph.
Special Note :

FOB / Region : MID ATLANTIC
Appr. Repl. Cost. : \$ 200,000
Price : **\$ 34,750 ***
Comment : Heavy Duty Production
Edgebander with a lot of fea
Leasing : Lease for \$ 706/Mo. at NCL



Please ask me

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* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **BIESSE STREAM B1 9.0 ... Production Edgebander with Pre-Milling & Corner Rounding**

Specifications:

- **Capacity,** 0.4 - 15 mm edge thickness cap., min. panel width 100 mm, panel thickness 10 - 60 mm, min. panel length 150 mm.
- **Pre-Milling Unit:** With jump control & side copying unit for managing warped panels, 2-position infeed fence, digitals readouts.
- **NC 410 Controller with:** Graphic interface on MS-Windows 2000 Professional, 32-bit operating system; high resolution LCD color screen, unlimited" number of working programs, each with functions for remote control of processing units; fault diagnostic, bar code reader adaptable; etc.

Sales - Liquidations - Auctions - Appraisals - Consulting

EX-FACTORY INC.: 1805 Sardis Road North | Charlotte, NC 28270 USA | Ph +1 704.841.2001 | Fax 704.644.8068
Warehouse & Showroom: 8191 Logistic Drive, Suite E | Zeeland, MI USA | Ph +1 616.772.1520 | Fax 704.644.8328



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- **Automatic (2) coil vertical feed magazine** for coil material up to 3 mm thickness with automatic changeover.
- **Patented Glue System** w/pre-melt, large separated granular hopper for easy filling & high gluing capacity, with roller applicator (reversible);
- **Pressure Section**, (1) large driven pressure roller & (6) pneumatic secondary pressure rollers.

Workstations:

- **End Trimming:**
Double motor front & rear linear end trimming unit "IT 46" (0.4 HP/0.3 kW - 12,000 RPM motors ea.); pneumatic chamfer setting, 0° - 15° adjustable. ÷
- **Pre/Rough Trimming:**
Top & bottom "RS 10" (1.75 HP/1.3 kW - 12,000 RPM motor ea.), pneumatic exclusion & positioning from control panel.
- **Radius/Bevel Trimming:**
Top & bottom (0.87 HP/0.65 kW - 12,000 RPM motor ea.), tiltable 0° - 30°, pneumatic exclusion from operator panel.
- **Corner Rounding:**
4-Motor for leading & trailing edges.
- **Profile Scraping Unit:**
Top & bottom with collection box.
- **Flat Glue Scrapers:**
Top/bottom to remove potential glue squeeze-out.
- **Buffing Unit:**

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Top/bottom, oscillating/tilting "SZ 30" w/pneumatic exclusion control from control panel & 0.67 HP/0.5 KW-1,400 RPM motors;

- **Hot Air Unit:**

Top/Bottom hot air blowers to reactivate/smooth heavy pvc radiused edges.

Complete With:

- Motorized top pressure beam with powered V-belt hold-down, electronic positioning by NC controller.
- 80 mm wide Heavy Duty feed chain w/rubber pads,
- 4 HP feed drive for feed variable speeds of 26 - 78 FPM.
- Pneumatic Pre-set Stop System for most adjustments via the control panel on top & bottom trim, fine trim, and scraper station,
- Electronic frequency inverter, electronic DC brakes on all trim motors.
- Sound cabins for all trim work stations, outboard panel support.

Note: Actual Model ... **BIESSE STREAM B1 9.0**

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