



Machinery for the Woodworking, Stone,  
Glass, Plastic, and Metalworking Industries



**Date :** 04/26/2024 - 9:39 PM \*  
**EXF # :** EO-012332  
**Category :** EDGEBANDERS-OVER \$25,000  
**Brand / Model :** STEFANI "SOLUTION"  
**Machine Type :** EDGEBANDER (W/PRE-MILL & CORNER ROUNDING)  
**Year of Mfg. :** 2008  
**Condition :** Good Condition  
**Elect / Voltage :** 380 V, 60 Cy, 3 Ph.  
**Special Note :**

**FOB / Region :** EASTERN CDN  
**Appr. Repl. Cost. :** \$ 225,000  
**Price :** \$ 0 \*  
**Comment :** HEAVY DUTY Production  
Edgebander with 25 mm  
(almos  
**Leasing :** Contact NCL for quote

\* Pricing is valid at the time of printing and subject to change at any time.

**Description :**

- **STEFANI SOLUTION 8600 (W/PRE-MILL & CORNER ROUNDING) + CNC HORIZONTAL & VERTICAL POSITIONING.**

**Basic Specifications:** 0.4 - 25 mm (0,98") Edgebanding cap., 90 mm (3.5") min. panel width, 220 mm (8.66") min. length; 10 - 60 mm (2.36") panel thickness; variable feed speed 10 - 30 MPM (33 - 98 FPM).

- **Front-End equipped with:** Pre-Milling, 4.4 kW (6 HP) - 12,000 RPM motors with Servo driven infeed fence, 2-Roll Vertical Coil Magazine.
- **Gluing System:** Large 22 kG capacity overhead "fast heat-up" granular glue system, Teflon coated lower applicator glue pot, 1" dia. glue applicator roller w/reversible rotation through PC.
- **Pressure Section:** Servo controlled, (1) large dia. clutch controlled drive roller and (5) pneumatic pressure idle rollers.

**WORKSTATIONS Edgebanding:**



Please ask me

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**Sales - Liquidations - Auctions - Appraisals - Consulting**

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- **End Trimming, front & rear** beam mounted end trims (0.35 kW - 12,000 RPM ea.), motors tilt 0° - 22° on horiz. plane.
- **Pre-Trimming (flush)**, top & bottom super imposed (0.75 kW - 12,000 RPM) motors.
- **Fine Finishing:** Top & Bottom flush/bevel/radius trim station (1 kW - 12,000 RPM ea.), motors bevel from 0° - 30°, Servo motor positioning for easy setup.
- **Corner Rounding with:** (4) Motors (0.35 kW - 12,000 RPM each); 2-position preset trimming through controller.
- **Profile Scraping Unit:** Top & Bottom for thick PVC, quick change insert knives for different edge thickness scraping; PVC shavings collection box; air pressure nozzles to support removal.
- **Flat Glue Scrapers:** Top & Bottom pneumatic controlled scraping knives with bearing guide-wheels.
- **Buffing Unit:** Top & Bottom oscillating (0.4 HP - 3,000 RPM motor ea.), units tilt 0° - 10°.
- **Reactivation Unit:** Top & Bottom hot air blowers to reactivate potential discoloration on certain PVC edges.

**Control & Operation:**

- Windows XP based "WinEdge" operator interface, unlimited program capacity, input/output on-screen viewing, hour meter, linear foot meter, unlimited program storage, ON/OFF control of all working units, productivity reports.
- Servo controlled raise & fall of pressure beam, 80 mm V-grooved top belt; 3/4" track chain with "non-slip" chain pads.
- **Features & Supplied with:** Insulated sound enclosure w/large window area, rotating operator control panel at eye-level height, telescopic panel support, frequency inverter & used tooling.
- Actual Model is **STEFANI SOLUTION 8600**

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