



**Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries**



Date : 06/15/2025 - 6:44 AM *
EXF # : BP-012768
Category : CNC POD & RAIL MACH. CTR.
Brand / Model : BIESSE "ROVER 20"
Machine Type : CNC MACHINING CENTER
(W/ATC/BORING)
Year of Mfg. : 2006
Condition : Very good condition
Elect / Voltage : 460 V, 60 Cy, 3 Ph.
Special Note : Make Offer

FOB / Region : WEST COAST
Appr. Repl. Cost. : \$ 75,000
Price : \$ 0 *
Comment : Complete with Vacuum Pump!
Leasing : Contact NCL for quote

* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **BIESSE - ROVER 20: CNC Machining Center (w/ATC/Boring)**

Specifications:

- Working capacity: X-Axis: 2,885 mm (113.58"); Y-Axis: 898 mm (35.35") for boring; 950 mm (37.40") for routing; max. panel thickness: 65 mm (2.56").
- Positioning speed: X-Axis: 75 MPM (246 FPM); Y-Axis: 45 MPM (147 FPM); Z-Axis: 15 MPM (49 FPM).

Equipped with:

- Work area with (2) Working zones: (6) Manually positioned & pneumatically locked panel supports; each with: (2) 6" x 6-1/4" Vacuum pods; (6) backstops/clamps; left & right side stops; all pneumatic raised & lowered automatically by start/stop of machining cycle.
- High precision prismatic guides & ground helical rack on X-axis; hardened ground ball screws on Y- & Z-



Please ask me

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Sales - Liquidations - Auctions - Appraisals - Consulting

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axes.

- Boring Unit: 1.7 kW (2.3 HP) - 5,135 RPM Motor; spindle speed: 4,000 RPM; (10) vertical independently operated spindles with: (6) In X-Axis & (4) in Y-axis; (6) horizontal spindles with: (2 + 2) In X-Axis & (1 + 1) in Y-axis; (1) grooving saw in X-axis with 120 mm (4.72") dia. blade & blade speed 5,200 RPM.
- Machining: HSD "ES 919A" 6.6 kW (8.9 HP) Air-cooled electrospindle with: ISO 30 Adapter; RH & LH rotation; spindle speeds: 1,000 - 24,000 RPM; 4-position side-mounted automatic tool changer magazine; 3-position rear-mounted on-the-fly automatic tool changer (ATC).
- Control: PC Front-End with: 15" Color display; pendant control; (2) foot pedal controls.

Complete with:

- BECKER "PICCHIO 2200" Vacuum Pump: 3 kW - 4 HP - 130 mbar.

Control Dimensions: 60" x 36" x 77" H.

Vacuum Pump Dimensions: 28 x 14 x 24 H.

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