



**Machinery for the Woodworking, Stone,  
Glass, Plastic, and Metalworking Industries**



**Date :** 04/25/2024 - 8:53 AM \*  
**EXF # :** BP-012617  
**Category :** CNC POD & RAIL MACH. CTR.  
**Brand / Model :** WEEKE "VENTURE 05S"  
**Machine Type :** CNC MACHINING CENTER  
**Year of Mfg. :** 2007  
**Condition :** Very good condition  
**Elect / Voltage :** 208/480 V, 60 Cy, 3 Ph  
**Special Note :** Reduced

**FOB / Region :** MIDWEST  
**Appr. Repl. Cost. :** \$ 95,000  
**Price :** **\$ 25,000 \***  
**Comment :** One of the "best looking"  
WEEKE "Venture 05S" you  
**Leasing :** Lease for \$ 508/Mo. at NCL



Please ask me

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\* Pricing is valid at the time of printing and subject to change at any time.

### **Description :**

- **WEEKE VENTURE 05S CNC MACHINING CENTER:**
- **Specifications:**  
Working Field "X" Axis is 2,510 mm (98.8"); "Y" axis is 1,250 mm (49.2"); "Z" axis stroke is 125 mm (4.9"); max. material thickness 85 mm (3.3").
- **Positioning Speed:**  
"X" Axis 262 FPM (80 MPM); "Y" axis 262 FPM (80 MPM); "Z" axis 66 FPM (20 MPM); head travels on THK linear motion guides on all axes.
- **Worktable:**  
(6) Adjustable K-Table tubeless support rails with (2) vacuum pods per rail.  
  
(6) Pneumatic backstops; (6) pneumatic front stops; (2) pneumatic side stops; (2) working zones.
- **Boring Unit:**  
3.6 HP (2.7 kW) Motor; programmable variable speed 1,500 - 7,500 RPM; (8) independent Vertical drill

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**EX-FACTORY INC.:** 1805 Sardis Road North | Charlotte, NC 28270 USA | Ph +1 704.841.2001 | Fax 704.644.8068  
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spindles, (4) spindles in "X" axis & (4) in "Y" axis;

(6) Horizontal spindles with (2 + 2) in "X" axis & (1 + 1) in "Y" axis; (1) "X" axis grooving saw with a 100 mm dia. saw blade.

- **Machining:**

(1) 8 HP (6 kW) Electro spindle router with ETP 25 "Hydro-Chuck" QC adaptor, powered by a frequency inverter w/programmable 1,250 - 18,000 RPM; RH/LH rotation.

- **Operator & Machine Control:**

WEEKE PC 85T "POWER CONTROL" + Windows "XP" + WoodWOP 5.0 Operating System; BECKHOFF PLC for (3) axes with linear, circular & helical interpolation.

15" TFT monitor, industrial keyboard for data entry, CD R/W & floppy drive; 40 GB hard drive; modem, USB slot, RS-232 serial interface for possible simple PC connection; all mounted in separate free-standing Control Panel.

- **Complete with:**

(1) 100 cbm/Hr Vacuum Pump, Scrap Conveyor, Handheld Pendant & Safety Fences.

- Actual Model is **WEEKE - VENTURE 05S.**

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