



Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries



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EXF # : BP-012610
Category : CNC POD & RAIL MACH. CTR.
Brand / Model : BUSELLATO "JET 2"
Machine Type : CNC MACHINING CENTER
(W/ATC/BORING)
Year of Mfg. : 2003
Condition : Good Condition
Elect / Voltage : 400 V, 50/60 Cy, 3 Ph.
Special Note : Reduced

FOB / Region : MIDWEST

Appr. Repl. Cost. : \$ 125,000

Price : **\$ 19,800 ***

Comment : Very well maintained
machine! - One owner.

Leasing : Lease for \$ 402/Mo. at NCL



Please ask me

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* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **BUSELLATO JET 2 CNC MACHINING CENTER (W/ATC/BORING):**
- **Specifications:**
Working field: "X" Axis 120" (3,050 mm); "Y" axis 49.2" (1,250 mm); "Z" axis stroke 6.7" (170 mm); max.
material thickness 4.7" (120 mm).
- **Positioning Speeds:**
"X" Axis 197 FPM (60 MPM); "Y" axis 197 FPM (60 MPM); "Z" axis 66 FPM (20 MPM).

Motion system utilizes Rack & Pinion and precision ball screws driven by AC Servo motors.

The working head travels on high precision profile Guide Rail & Way Bearing System.
- **Worktable:**
(6) Support rails with (4) panel lifters for heavy panels; (2) adjustable vacuum pods per rail.

Sales - Liquidations - Auctions - Appraisals - Consulting

EX-FACTORY INC.: 1805 Sardis Road North | Charlotte, NC 28270 USA | Ph +1 704.841.2001 | Fax 704.644.8068
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- **Boring Unit:**
3 HP (2.2 kW) - 4,000 RPM motor; (12) independent vertical spindles: 7-Spindles in "X" axis, 5-spindles in "Y" axis.

(6) Horizontal spindles: (2 + 2) Spindles in "X", (1 + 1) spindle in "Y".

(1) "X" Axis grooving saw for max 120 mm dia. blade.
- **Machining:**
(1) 10 HP (7.5 kW) Electro spindle with ISO 30 adaptor; variable spindle speed from 1,000 - 18,000 RPM.

(1) 8-Position ATC tool plate for "on the fly ATC".

(1) Additional 3 HP (2.2 kW) horizontal router mounted in "Y" axis.
- **Operator & Machine Control:**
"PC" Front-End with: "TPA Genesis Evolution 2.2" + Windows 2000 Operating system; 32-bit INTEL *Pentium III* Processor - 1,000 MHz, 10 GB hard drive.

15" Color monitor, international keyboard, soft touch keypad, & industrial mouse; (4) serial ports, (1) parallel port, (2) USB ports, (1) 1.44 MB floppy & (1) CD ROM disk drives.

"Genesis Evolution" is a real-time multitask Processing System with data & error diagnostics; programs can be transferred via diskette or possible downloading by wire.
- **Complete with:**
(1) 100 cbm/Hr BUSCH Vacuum Pump; scrap conveyor; safety mats; safety hood; all backup disk, documents, & manuals associated with this machine.
- Actual Model is: **BUSELLATO JET 2.**

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