



Machinery for the Woodworking, Stone,
Glass, Plastic, and Metalworking Industries



Date : 04/26/2024 - 5:49 PM *
EXF # : BP-012566
Category : CNC POD & RAIL MACH. CTR.
Brand / Model : MASTERWOOD "PROJECT 313"
Machine Type : CNC MACHINING CENTER
(W/ATC/BORING)
Year of Mfg. : 1996
Condition : Good Condition
Elect / Voltage : 575 V, 60 Cy, 3 Ph.
Special Note :

FOB / Region : EASTERN CDN

Appr. Repl. Cost. : \$ 80,000

Price : \$ 8,900 *

Comment :

Leasing : Lease for \$ 181/Mo. at NCL



Please ask me

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* Pricing is valid at the time of printing and subject to change at any time.

Description :

- **MASTERWOOD PROJECT 313 CNC MACHINING CENTER (W/ACT/BORING):**
- **Specifications:**
Working Capacity:
"X" Axis 3,080 mm (121"), "Y" axis 1,100 mm (43") width;
- **Positioning Speed:**
Programming speed in X-axis 197 FPM (60 MPM), Y-axis 162 FPM (49 MPM), Z-axis 58 FPM (18 MPM).
- **Boring unit:**
(13) independent vertical spindles, (9) in X-axis, (5) in Y-axis; (4) horizontal spindles with (1 + 1) in X-axis for edge boring in the left- & right-hand panel edges.
- **Machining:**
(1) 7.5 HP (5.6 kW) high speed router (1,000 - 24,000 RPM) by frequency inverter; 1.5 HP (1.1 kW), 6,000 RPM grooving saw with manual rotation for X-axis or Y-axis;

Sales - Liquidations - Auctions - Appraisals - Consulting

EX-FACTORY INC.: 1805 Sardis Road North | Charlotte, NC 28270 USA | Ph +1 704.841.2001 | Fax 704.644.8068
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- **Work Table:**
(6) moveable support rails with (2) vacuum cups ea., double zero settings, (6) pneumatic backstops and (2) pneumatic side stops creating (2) working zones.
- **Operator & Machine Control:**
TECNOSUD "K68800" Microprocessor control for (3) axis, lineal, circular, and helical interpolation. Equipped with 14" color video graphic monitor, keyboard for data entry, 1.44 MB floppy disk drive, 64K RAM, RS-232 for possible connection to office PC, all mounted in separate free-standing control cabinet; features to run CPL/Parametric "TRIG" programming and "Spline" CAD/CAM.
- **Complete with:**
Dual zone vacuum pump. Ontario Hydro approved electrics.
- Actual Model is **MASTERWOOD PROJECT 313**

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